

Series 263M, 263MC, 263MA, 863MA



TOLERANCES

$d1$	$+0.000" - .002" (+.000 - .050\text{mm})$
$d2$	$h6$

Recommended for steels, stainless steel, high-temperature alloys

Square End

Bright Finish, TiCN, or AlTiN Coating

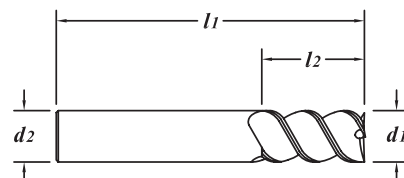
Solid submicron grain carbide end mill - center cutting

High performance profiling

Rigid work holding, machine stability and part integrity are critical!

Modified end gash - will not cut square corner

Can be modified with a corner radius



(263M) BRIGHT EDP#	(263MC) TiCN EDP#	(263MA/863MA) AlTiN EDP#	$d1$ †		$d2$	$l1$	$l2$
			Decimal	Diameter			
23010	-	-	.2500	1/4"	6.350	1/4"	2-1/2"
23020	-	-	.3125	5/16"	7.938	5/16"	2-1/2"
23030	-	-	.3750	3/8"	9.525	3/8"	2-1/2"
23040	-	-	.4375	7/16"	11.113	7/16"	2-3/4"
23050	-	-	.5000	1/2"	12.700	1/2"	3"
23060	-	-	.6250	5/8"	15.875	5/8"	3-1/2"
23070	-	-	.7500	3/4"	19.050	3/4"	4"
23080	-	-	1.000	1"	25.400	1"	4"
-	23014	-	.2500	1/4"	6.350	1/4"	2-1/2"
-	23024	-	.3125	5/16"	7.938	5/16"	2-1/2"
-	23034	-	.3750	3/8"	9.525	3/8"	2-1/2"
-	23054	-	.5000	1/2"	12.700	1/2"	3"
-	23064	-	.6250	5/8"	15.875	5/8"	3-1/2"
-	23074	-	.7500	3/4"	19.050	3/4"	4"
-	23084	-	1.000	1"	25.400	1"	4"
-	-	23517	.2362		6.000	6.0	65
-	-	23017	.2500	1/4"	6.350	1/4"	2-1/2"
-	-	23027	.3125	5/16"	7.938	5/16"	2-1/2"
-	-	23527	.3150		8.000	8.0	65
-	-	23037	.3750	3/8"	9.525	3/8"	2-1/2"
-	-	23537	.3937		10.000	10.0	70
-	-	23047	.4375	7/16"	11.113	7/16"	2-3/4"
-	-	23547	.4724		12.000	12.0	75
-	-	23057	.5000	1/2"	12.700	1/2"	3"
-	-	23067	.6250	5/8"	15.875	5/8"	3-1/2"
-	-	23557	.6299		16.000	16.0	88
-	-	23077	.7500	3/4"	19.050	3/4"	4"
-	-	23087	1.000	1"	25.400	1"	4"

