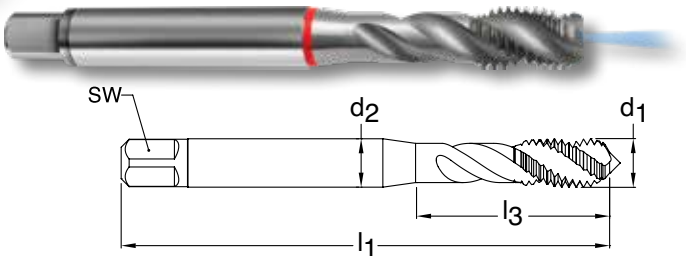
METRIC



Series **1894**
Standard DIN 371
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form C • 2-3

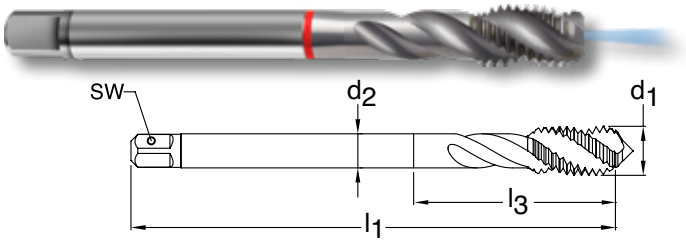


Class of Fit ISO 2(6H)

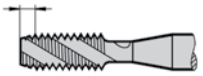
Blind holes ○ **bright finish** **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9018940050000	●
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9018940060000	○
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9018940080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9018940100000	○

METRIC



Series **1901**
Standard DIN 376
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form C • 2-3



Class of Fit ISO 2(6H)

Blind holes ○ **bright finish** **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D5/D6	10.106 - 10.441	3	9.00	7.00	110.00	N/A	12.000	9019010120000	○
M16 X 2.00	D6/D7	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9019010160000	●
M18 X 2.50	D6/D7	15.294 - 15.744	4	14.00	11.00	125.00	N/A	18.000	9019010180000	○
M20 X 2.50	D6/D7	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9019010200000	●

● USA Stock ○ International Stock (0-2 wks)