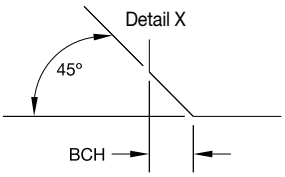
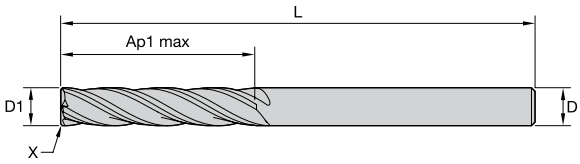
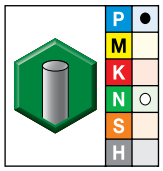
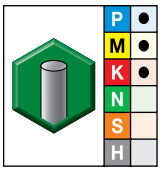
GP End Mills • Series 4004 4014 4024 • Square End • 4 Flute • Metric











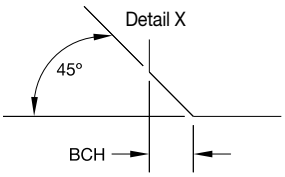
● first choice
○ alternate choice

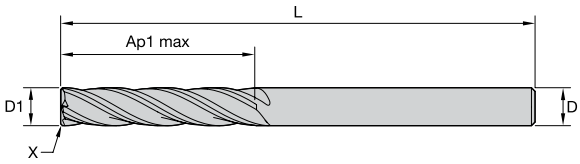
UNCOATED		TiAlN							
order #	catalog #	order #	catalog #	D1	D	length of cut Ap1 max	length L	BCH	Z U
5826085	40040100T004	5826016	40040100T004	1,0	3	4,00	38	–	4
5826086	40040150T004	5826017	40040150T004	1,5	3	4,00	38	–	4
5826087	40040200T006	5826018	40040200T006	2,0	3	6,30	38	–	4
5826088	40040250T006	5826019	40040250T006	2,5	3	6,30	38	–	4
5826089	40040300T009	5826020	40040300T009	3,0	3	9,50	38	–	4
5826090	40140300T019	5826021	40140300T019	3,0	3	19,00	63	–	4
5826101	40240300T025	5826022	40240300T025	3,0	3	25,00	75	–	4
5826102	40040350T012	5826023	40040350T012	3,5	4	12,00	50	–	4
5826103	40040400T011	5826024	40040400T011	4,0	4	11,00	50	0,10	4
6085522	40040400T011S	6085576	40040400T011S	4,0	4	11,00	50	–	4
	–	6085577	40140400T019S	4,0	4	19,00	63	–	4
	–	5826025	40140400T019	4,0	4	19,00	63	0,10	4
	–	6085578	40240400T031S	4,0	4	31,00	75	–	4
	–	5826026	40240400T031	4,0	4	31,00	75	0,10	4
	–	6085579	40040450T014S	4,5	5	14,00	50	–	4
5826104	40040450T014	5826027	40040450T014	4,5	5	14,00	50	0,10	4
	–	6085580	40040500T013S	5,0	5	13,00	50	–	4
	–	5826028	40040500T013	5,0	5	13,00	50	0,10	4
	–	6085581	40040500T020S	5,0	5	20,00	63	–	4
5826105	40040500T020	5826029	40040500T020	5,0	5	20,00	63	0,10	4
	–	6085582	40140500T030S	5,0	5	30,00	75	–	4
	–	5826030	40140500T030	5,0	5	30,00	75	0,10	4
	–	6085583	40240500T031S	5,0	5	31,00	100	–	4
	–	5826031	40240500T031	5,0	5	31,00	100	0,10	4
6085525	40040600T016S	6085584	40040600T016S	6,0	6	16,00	50	–	4
5826106	40040600T016	5826032	40040600T016	6,0	6	16,00	50	0,10	4
6085526	40140600T028S	6085585	40140600T028S	6,0	6	28,00	75	–	4
5826107	40140600T028	5826033	40140600T028	6,0	6	28,00	75	0,10	4
6085527	40240600T038S	6085586	40240600T038S	6,0	6	38,00	100	–	4
5826108	40240600T038	5826034	40240600T038	6,0	6	38,00	100	0,10	4
	–	6085587	40040700T020S	7,0	8	20,00	63	–	4
	–	5826035	40040700T020	7,0	8	20,00	63	0,10	4
	–	6200965	40040800T021S	8,0	8	20,00	63	–	4
6085528	40040800T020S	6085588	40040800T020S	8,0	8	20,00	50	–	4
5826109	40040800T020	5826036	40040800T020	8,0	8	20,00	50	0,20	4
6085529	40140800T028S	6085589	40140800T028S	8,0	8	28,00	75	–	4
5826110	40140800T028	5826037	40140800T028	8,0	8	28,00	75	0,20	4
6085530	40240800T041S	6085590	40240800T041S	8,0	8	41,00	100	–	4
5826111	40240800T041	5826038	40240800T041	8,0	8	41,00	100	0,20	4
	–	6085591	40040900T020S	9,0	9	20,00	63	–	4
	–	5826039	40040900T020	9,0	9	20,00	63	0,20	4
5826113	40041000T022	5826040	40041000T022	10,0	10	22,00	72	0,20	4
6085531	40041000T022S	6085592	40041000T022S	10,0	10	22,00	72	–	4
6085532	40141000T032S	6085593	40141000T032S	10,0	10	32,00	89	–	4
5826114	40141000T032	5826041	40141000T032	10,0	10	32,00	89	0,20	4
6085533	40241000T045S	6085594	40241000T045S	10,0	10	45,00	100	–	4
5826115	40241000T045	5826042	40241000T045	10,0	10	45,00	100	0,20	4
5826141	40041200W025		–	12,0	12	25,00	75	0,30	4
6085534	40041200T025S	6085610	40041200W025S	12,0	12	25,00	75	–	4
	–	5826043	40041200T025	12,0	12	25,00	89	0,30	4
	–	6085595	40041200T025S	12,0	12	25,00	89	–	4
5826116	40041200T025	5826070	40041200W025	12,0	12	25,00	75	0,30	4
6085549	40041200W025S		–	12,0	12	25,00	75	–	4
6085535	40141200T045S	6085596	40141200T045S	12,0	12	45,00	100	–	4
5826117	40141200T045	5826044	40141200T045	12,0	12	45,00	100	0,30	4
	–	6085611	40141200W045S	12,0	12	45,00	100	–	4

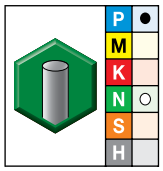
GP End Mills • Series 4004 4014 4024 • Square End • 4 Flute • Metric

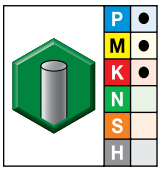
(continued)











● first choice
○ alternate choice

UNCOATED		TiAlN							
order #	catalog #	order #	catalog #	D1	D	length of cut Ap1 max	length L	BCH	Z U
–		5826071	40141200W045	12,0	12	45,00	100	0,30	4
6085536	40241200T075S	6085597	40241200T075S	12,0	12	75,00	150	–	4
5826118	40241200T075	5826045	40241200T075	12,0	12	75,00	150	0,30	4
–		6085612	40241200W075S	12,0	12	75,00	150	–	4
–		5826072	40241200W075	12,0	12	75,00	150	0,30	4
–		6085613	40041400W032S	14,0	14	32,00	83	–	4
–		5826073	40041400W032	14,0	14	32,00	83	0,30	4
6085537	40041400T032S	6085598	40041400T032S	14,0	14	32,00	83	–	4
5826119	40041400T032	5826046	40041400T032	14,0	14	32,00	83	0,30	4
–		6085599	40141400T050S	14,0	14	50,00	100	–	4
–		5826047	40141400T050	14,0	14	50,00	100	0,30	4
–		6085614	40141400W050S	14,0	14	50,00	100	–	4
–		5826074	40141400W050	14,0	14	50,00	100	0,30	4
–		6085600	40241400T075S	14,0	14	75,00	150	–	4
–		5826049	40241400T075	14,0	14	75,00	150	0,30	4
–		6085615	40241400W075S	14,0	14	75,00	150	–	4
–		5826075	40241400W075	14,0	14	75,00	150	0,30	4
–		6085616	40041600W032S	16,0	16	32,00	92	–	4
–		5826076	40041600W032	16,0	16	32,00	92	0,30	4
6085540	40041600T032S	6085601	40041600T032S	16,0	16	32,00	92	–	4
5826122	40041600T032	5826061	40041600T032	16,0	16	32,00	92	0,30	4
5826123	40141600T056	5826062	40141600T056	16,0	16	56,00	110	0,30	4
–		6102465	40141600W056S	16,0	16	56,00	110	–	4
–		5826077	40141600W056	16,0	16	56,00	110	0,30	4
6085541	40141600T056S	6085602	40141600T056S	16,0	16	56,00	110	–	4
6085542	40241600T075S	6085603	40241600T075S	16,0	16	75,00	150	–	4
5826124	40241600T075	5826063	40241600T075	16,0	16	75,00	150	0,30	4
–		6085427	40241600W075S	16,0	16	75,00	150	–	4
–		5826078	40241600W075	16,0	16	75,00	150	0,30	4
6086533	40041800W038S	6085428	40041800W038S	18,0	18	38,00	100	–	4
6085543	40041800T038S	6085604	40041800T038S	18,0	18	38,00	100	–	4
5826125	40041800T038	5826064	40041800T038	18,0	18	38,00	100	0,30	4
–		6085605	40141800T060S	18,0	18	60,00	125	–	4
–		5826065	40141800T060	18,0	18	60,00	125	0,30	4
–		6085606	40241800T075S	18,0	18	75,00	150	–	4
–		5826066	40241800T075	18,0	18	75,00	150	0,30	4
6085546	40042000T038S	6085607	40042000T038S	20,0	20	38,00	104	–	4
–		5826082	40042000W038	20,0	20	38,00	104	0,30	4
5826128	40042000T038	5826067	40042000T038	20,0	20	38,00	104	0,30	4
–		6085511	40042000W038S	20,0	20	38,00	104	–	4
–		5826083	40142000W056	20,0	20	56,00	125	0,30	4
–		5826068	40142000T056	20,0	20	56,00	125	0,30	4
6085547	40142000T056S	6085608	40142000T056S	20,0	20	56,00	125	–	4
–		6085512	40142000W056S	20,0	20	56,00	125	–	4
6085548	40242000T075S	6085609	40242000T075S	20,0	20	75,00	150	–	4
–		5826069	40242000T075	20,0	20	75,00	150	0,30	4
–		6085513	40242000W075S	20,0	20	75,00	150	–	4
–		5826084	40242000W075	20,0	20	75,00	150	0,30	4