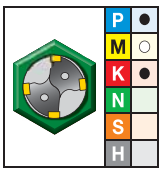
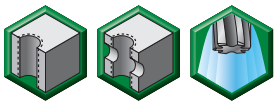
(Deep-Hole Drills for Steel and Cast Iron • 2 Flute • WU20PD™ • 25 x D • Z Shank • Inch — continued)

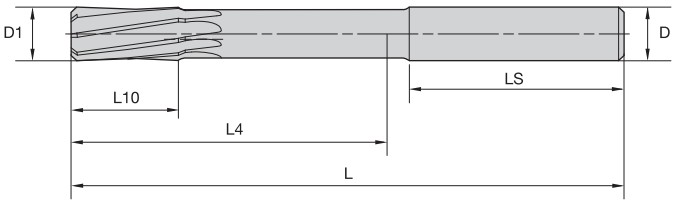


● first choice
○ alternate choice

grade WU20PD TiAlN		D1 diameter										
order #	catalog #	mm	in	fraction	wire size	D	L3	L4 max	L5	LS	L	pilot drill
3899572	TDD107Z08500	8,500	.3346	—	—	.3543	9.38	8.62	.07	1.65	11.42	TDS501A08500
3899603	TDD107Z08733	8,733	.3438	11/32	—	.3543	9.50	8.73	.07	1.65	11.42	TDS501A08733
3899604	TDD107Z09000	9,000	.3543	—	—	.3543	9.64	8.86	.07	1.65	11.42	TDS501A09000
3899605	TDD107Z09347	9,347	.3680	—	U	.3937	10.37	9.53	.08	1.73	12.56	TDS501A09347
3899606	TDD107Z09500	9,500	.3740	—	—	.3937	10.44	9.61	.08	1.73	12.56	TDS501A09500
3899607	TDD107Z09525	9,525	.3750	3/8	—	.3937	10.46	9.62	.08	1.73	12.56	TDS501A09525
3899610	TDD107Z10000	10,000	.3937	—	—	.3937	10.70	9.84	.08	1.73	12.56	TDS501A10000
3899611	TDD107Z10300	10,200	.4016	—	—	.4331	11.35	10.45	.08	1.81	13.70	TDS501A10300
3899612	TDD107Z10320	10,317	.4062	13/32	—	.4331	11.41	10.50	.09	1.81	13.70	TDS501A10317
3899613	TDD107Z10500	10,500	.4134	—	—	.4331	11.51	10.59	.09	1.81	13.70	TDS501A10500
3899614	TDD107Z10716	10,716	.4219	27/64	—	.4331	11.62	10.69	.09	1.81	13.70	TDS501A10716
3899615	TDD107Z11000	11,000	.4331	—	—	.4331	12.32	11.34	.09	1.81	14.84	TDS501A11000
3899616	TDD107Z11113	11,113	.4375	7/16	—	.4724	12.37	11.39	.09	1.89	14.84	TDS501A11113
3899617	TDD107Z11500	11,500	.4528	—	—	.4724	12.57	11.57	.10	1.89	14.84	TDS501A11500
3899619	TDD107Z12000	12,000	.4724	—	—	.4724	12.83	11.81	.10	1.89	14.84	TDS501A12000
3899621	TDD107Z12500	12,500	.4921	—	—	.5118	13.63	12.56	.10	1.97	15.98	TDS501A12500
3899622	TDD107Z12700	12,700	.5000	1/2	—	.5118	13.73	12.65	.11	1.97	15.98	TDS501A12700
3899623	TDD107Z13000	13,000	.5118	—	—	.5118	13.89	12.80	.11	1.97	15.98	TDS501A13000

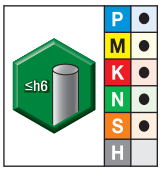
- Standard reamers listed are ground to achieve an H7 tolerance hole. IT6 hole tolerance capability starting at diameter .394" (10mm) is available as a Custom Solution. Additional diameters and lengths made to order.



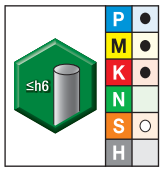




HSR Reamers with Helical Flutes for Through Holes • K10F™/K10F-DCFD™ • .079–.551" (2–114mm)



grade K10F uncoated



grade K10F-DCFD TiAlN

● first choice
○ alternate choice

order #	catalog #	order #	catalog #	D1 mm	D1 in	D mm	D in	L	L4	L10	LS	Z
2436494	050227-000200	2441162	450227-000200	2,00	.079	3,00	.118	1.890	.591	.236	1.102	4
2436871	050227-000300	2441253	450227-000300	3,00	.118	3,00	.118	1.890	.591	.236	1.102	4
2436872	050227-000400	2441254	450227-000400	4,00	.158	4,00	.158	2.126	.827	.315	1.102	4
2436913	050227-000500	2441256	450227-000500	5,00	.197	6,00	.236	2.913	1.260	.472	1.417	4
2436914	050227-000600	2441257	450227-000600	6,00	.236	6,00	.236	2.913	1.299	.472	1.417	4
2436916	050227-000800	2441260	450227-000800	8,00	.315	8,00	.315	3.583	1.969	.630	1.417	6
2436919	050227-001000	2441261	450227-001000	10,00	.394	10,00	.394	4.055	2.284	.787	1.575	6
2436922	050227-001200	2441284	450227-001200	12,00	.472	12,00	.472	4.646	2.677	.945	1.772	6
2436946	050227-001400	2441285	450227-001400	14,00	.551	14,00	.551	5.197	3.189	1.102	1.772	6