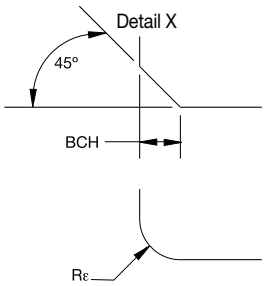
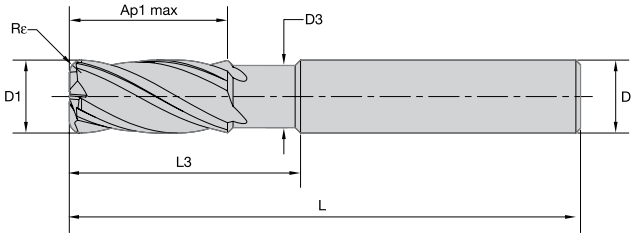
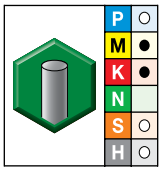
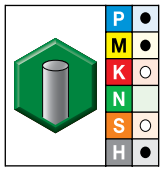
VariMill I • Series 47N7 • Square End • Neck • 4 Flute • Metric









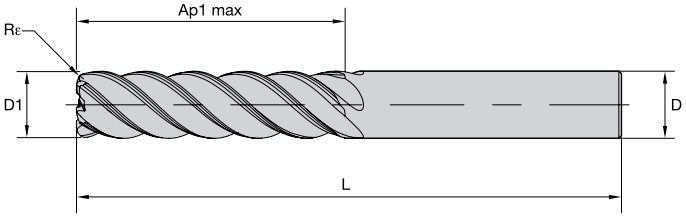


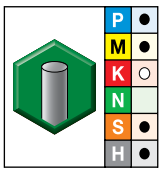
● first choice
○ alternate choice

WP15PE		TiAlN-LT										
order #	catalog #	order #	catalog #	D1	D	D3	length of cut Ap1 max	L3	length L	Rε	BCH	ZU
	–	3462450	47N704002LT	4,0	6	3,60	12,00	16,00	55	0,40	–	4
	–	3462451	47N704012LT	4,0	6	3,60	12,00	16,00	55	0,50	–	4
	–	3462453	47N704022LT	4,0	6	3,60	12,00	16,00	55	1,00	–	4
	–	3462454	47N705002LT	5,0	6	4,60	13,00	18,00	57	0,50	–	4
	–	3462455	47N705012LT	5,0	6	4,60	13,00	18,00	57	1,00	–	4
	–	3462457	47N706002LT	6,0	6	5,50	13,00	21,00	57	0,50	–	4
	–	3462459	47N706012LT	6,0	6	5,50	13,00	21,00	57	1,00	–	4
6522659	47N7060R2TK	3462461	47N706022LT	6,0	6	5,50	13,00	21,00	57	1,50	–	4
6522658	47N7060C2W		–	6,0	6	5,50	13,00	21,00	57	–	0,40	4
	–	3462462	47N708003LT	8,0	8	7,50	16,00	27,00	63	0,50	–	4
	–	3462464	47N708013LT	8,0	8	7,50	16,00	27,00	63	1,00	–	4
6522681	47N7080R3TK	3462466	47N708023LT	8,0	8	7,50	16,00	27,00	63	1,50	–	4
	–	3462467	47N708033LT	8,0	8	7,50	16,00	27,00	63	2,00	–	4
6522660	47N7080C3W		–	8,0	8	7,50	16,00	27,00	63	–	0,40	4
	–	3462468	47N710004LT	10,0	10	9,50	22,00	32,00	72	0,50	–	4
	–	3462470	47N710014LT	10,0	10	9,50	22,00	32,00	72	1,00	–	4
6522683	47N7100R4TK	3462472	47N710024LT	10,0	10	9,50	22,00	32,00	72	1,50	–	4
	–	3462473	47N710034LT	10,0	10	9,50	22,00	32,00	72	2,00	–	4
6522682	47N7100C4W		–	10,0	10	9,50	22,00	32,00	72	–	0,50	4
	–	3462475	47N712005LT	12,0	12	11,50	26,00	38,00	83	0,50	–	4
	–	3462477	47N712015LT	12,0	12	11,50	26,00	38,00	83	1,00	–	4
6522685	47N7120R5TK	3462479	47N712025LT	12,0	12	11,50	26,00	38,00	83	1,50	–	4
	–	3462480	47N712035LT	12,0	12	11,50	26,00	38,00	83	2,00	–	4
	–	3462482	47N712045LT	12,0	12	11,50	26,00	38,00	83	4,00	–	4
6522684	47N7120C5W		–	12,0	12	11,50	26,00	38,00	83	–	0,50	4
6522686	47N7120R5TP		–	12,0	12	11,50	26,00	38,00	83	3,00	–	4
	–	3462484	47N716006LT	16,0	16	15,00	32,00	44,00	92	1,00	–	4
	–	3462486	47N716016LT	16,0	16	15,00	32,00	44,00	92	2,00	–	4
	–	3462488	47N716026LT	16,0	16	15,00	32,00	44,00	92	4,00	–	4
6522687	47N7160C6W		–	16,0	16	15,00	32,00	44,00	92	–	0,50	4
6522688	47N7160R6TE		–	16,0	16	15,00	32,00	44,00	92	0,50	–	4
6522689	47N7160R6TP		–	16,0	16	15,00	32,00	44,00	92	3,00	–	4
3462491	47N720007MT	3462490	47N720007LT	20,0	20	19,00	38,00	55,00	104	1,00	–	4
	–	3462492	47N720017LT	20,0	20	19,00	38,00	55,00	104	2,00	–	4
6522690	47N7200C7W		–	20,0	20	19,00	38,00	55,00	104	–	0,50	4
6522701	47N7200R7TE		–	20,0	20	19,00	38,00	55,00	104	0,50	–	4
6522702	47N7200R7TP		–	20,0	20	19,00	38,00	55,00	104	3,00	–	4
6522703	47N7200R7TR		–	20,0	20	19,00	38,00	55,00	104	5,00	–	4

VariMill II Long • Series 5W1S • Square End • Long Length • 5 Flute • Inch







● first choice
○ alternate choice

AlTiN-MT

order #	catalog #	D1	D	length of cut Ap1 max	length L	Rε	ZU
5095168	TM5W1S07002A	1/4	1/4	1	3	.015	5
5095169	TM5W1S07002B	1/4	1/4	1	3	.030	5
5095167	TM5W1S07002S	1/4	1/4	1	3	–	5
5095341	TM5W1S08003A	5/16	5/16	1 1/4	3	.015	5
5095342	TM5W1S08003B	5/16	5/16	1 1/4	3	.030	5
5095345	TM5W1S10004A	3/8	3/8	1 1/2	4	.015	5
5095346	TM5W1S10004B	3/8	3/8	1 1/2	4	.030	5
5095347	TM5W1S10004C	3/8	3/8	1 1/2	4	.060	5
5095343	TM5W1S10004S	3/8	3/8	1 1/2	4	–	5
5095420	TM5W1S13005A	1/2	1/2	2	5	.015	5
5095421	TM5W1S13005B	1/2	1/2	2	5	.030	5
5095422	TM5W1S13005C	1/2	1/2	2	5	.060	5
5095348	TM5W1S13005S	1/2	1/2	2	5	–	5
5095425	TM5W1S16006A	5/8	5/8	2 1/2	5 1/4	.015	5
5095426	TM5W1S16006B	5/8	5/8	2 1/2	5 1/4	.030	5
5095427	TM5W1S16006C	5/8	5/8	2 1/2	5 1/4	.060	5
5095533	TM5W1S16006D	5/8	5/8	2 1/2	5 1/4	.090	5
5095428	TM5W1S16006E	5/8	5/8	2 1/2	5 1/4	.120	5
5095423	TM5W1S16006S	5/8	5/8	2 1/2	5 1/4	–	5
5095471	TM5W6S19007A	3/4	3/4	3	6	.015	5
5095472	TM5W1S19007B	3/4	3/4	3	6	.030	5
5095473	TM5W1S19007C	3/4	3/4	3	6	.060	5
5095534	TM5W1S19007D	3/4	3/4	3	6	.090	5
5095474	TM5W1S19007E	3/4	3/4	3	6	.120	5
5095429	TM5W1S19007S	3/4	3/4	3	6	–	5
5095477	TM5W1S25008A	1	1	4	7	.015	5
5095530	TM5W1S25008B	1	1	4	7	.030	5
5095531	TM5W1S25008C	1	1	4	7	.060	5
5095532	TM5W1S25008E	1	1	4	7	.120	5
5095475	TM5W1S25008S	1	1	4	7	–	5